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In the more than 15 years since the second edition of Fundamentals of Machining and Machine Tools was published, the industry has seen many changes. Students must keep up with developments in analytical modeling of machining processes, modern cutting tool materials, and how these changes affect the economics of machining.

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Supplying abundant examples, illustrations, and homework problems, "Fundamentals of Machining and Machine Tools, Third

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Edition" is an ideal textbook for senior undergraduate and graduate students studying metal cutting, machining, machine tool technology, machining applications, and manufacturing processes.

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Fundamentals of Machining 21.1 Introduction Parts manufactured by casting, forming, and shaping processes often require further operations before the product is ready to use. Features such as smooth shiny surfaces, small-diameter deep holes in a part, threaded section, and threaded holes all require further manufacturing operations.

Ch21 Fundamentals of Machining - Islamic University of Gaza

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A process that removes thin layers of the material from COMPLEX SHAPES. This process is particularly useful in improving the surface finish and dimensional accuracy. This special shaped cutting tool moves tangentially across the length of the workpiece. Specific Energy.

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Machining is any of various processes in which a piece of raw material is cut into a desired final shape and size by a controlled material-removal process.

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